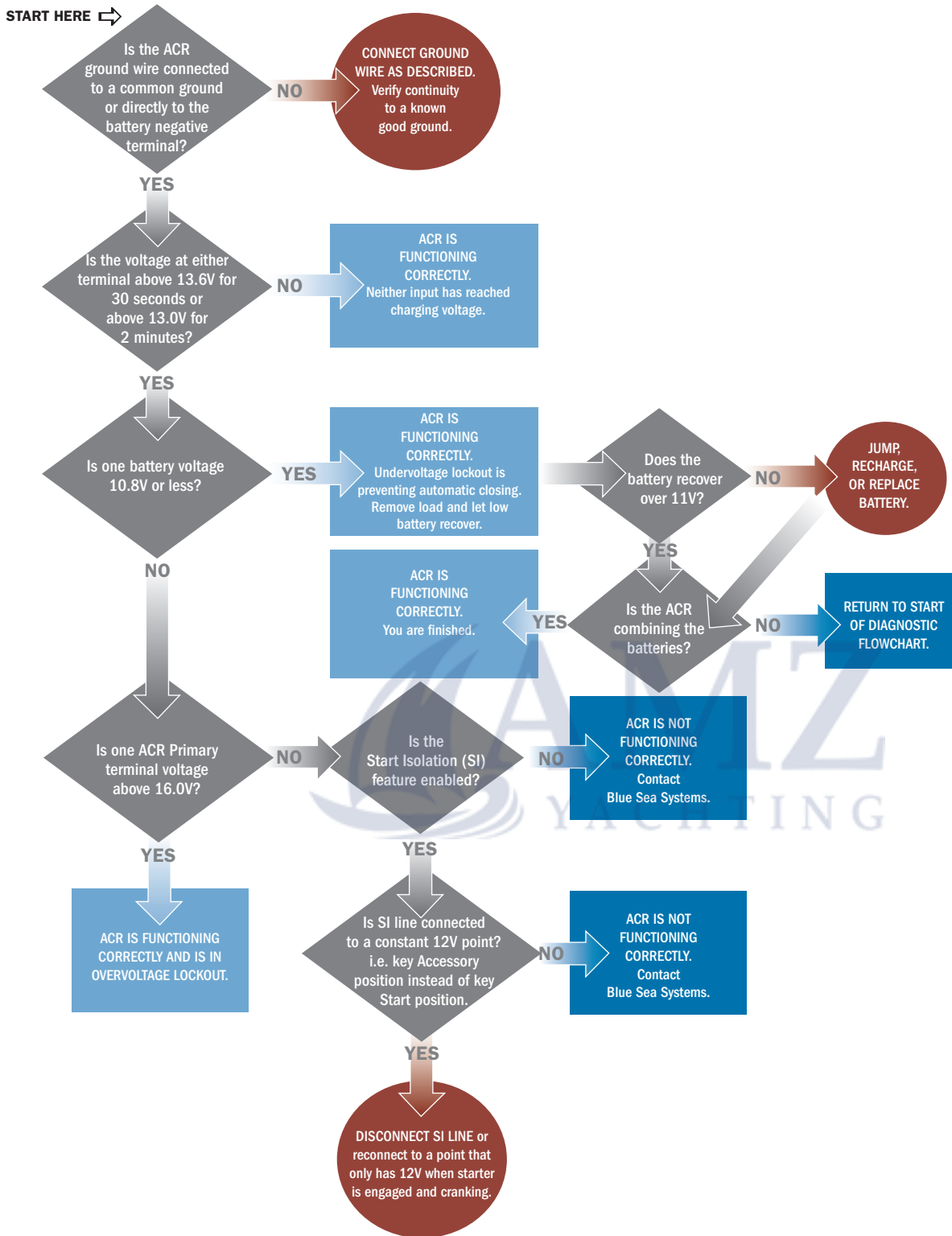
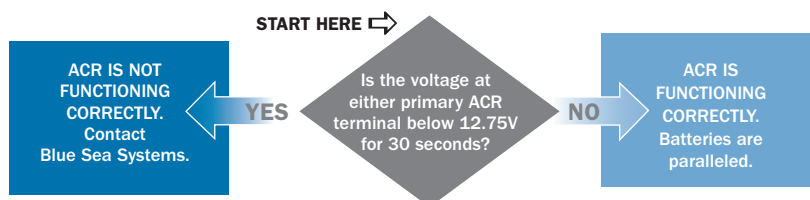


PN 7610 SI-Series Heavy Duty Automatic Charging Relay (ACR) Diagnostic Flowcharts

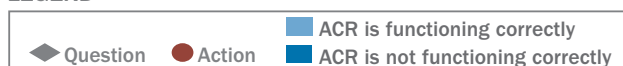
SYMPTOM The ACR will not combine batteries. The batteries are isolated and the green LED is OFF or blinking.



SYMPTOM The ACR will not isolate batteries. The batteries are combined and the green LED is ON.



LEGEND



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